

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
27 September 2001 (27.09.2001)

PCT

(10) International Publication Number  
**WO 01/70470 A1**

(51) International Patent Classification<sup>7</sup>: **B26D 3/10**

(21) International Application Number: PCT/US01/09103

(22) International Filing Date: 22 March 2001 (22.03.2001)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
00/03668 22 March 2000 (22.03.2000) FR

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(81) Designated State (national): US.

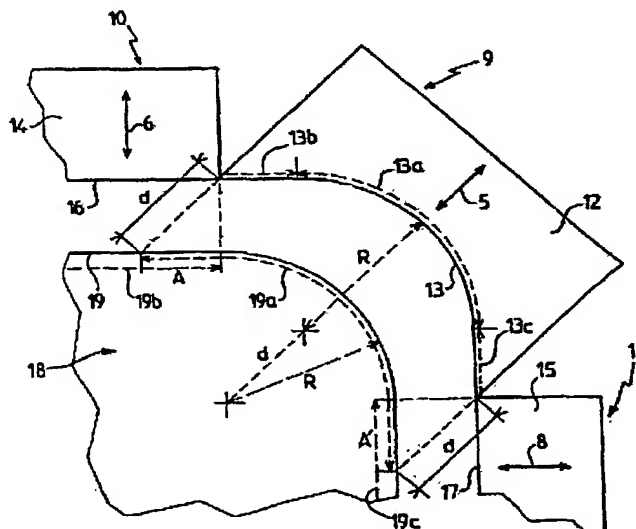
(84) Designated States (regional): European patent (AT, BE,  
CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC,  
NL, PT, SE, TR).

Published:  
— with international search report

For two-letter codes and other abbreviations, refer to the "Guid-  
ance Notes on Codes and Abbreviations" appearing at the begin-  
ning of each regular issue of the PCT Gazette.

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(54) Title: **THREE KNIVES CUTTING**



(57) Abstract: The invention relates to a process and a device for producing a contour of a planiform piece, intended, in particular, for the internal trim of motor vehicles, in which said piece (1) is cut to define at least an apex (2) of said contour (3), having a given profile P, and a side (4), or so-called first side, of said contour (3) extending from said apex (2). According to the invention, there are carried out sequentially: on one hand, cutting of said piece (1) to produce simultaneously at least said apex (2), according to said profile P, and to cut said first side (4) over a portion, referred to as a fraction F, of its length extending from said apex (2); on the other hand, at least another operation of cutting said piece (1) to produce said first side (4), including at least a portion at least of said fraction F.

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